

Work Order ID 86589

\*86589\*

Page 1

July-05-12 1:23:22 PM

Item ID: D350-607-043A

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12 Start Qty: 1.00

\*1\*

Required Date: 8/10/12 Req'd Qty: 1.00

\*1\*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

CD

Date: 12/07/05 Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN-D350-607-1

A

0.00

100

\*100\*

DOCUMENT CONTROL

0.00

DC

Document Control

0.00

DA  
S

Chol

for MLJ 12-8-24

110

\*110\*

Pick Kit

0.00

Packaging

Packaging

0.00

12/10/10

120

\*120\*

Small Fab

0.00

Small Fab

Small Fab

0.00

Memo  
Assemble as per Dwg D350-607

Seal Support Gusset with Sikaflex -291

Batch: 1308

Exp Date: 13-08

12/10/10

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 86589****\*86589\***

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**Item ID:** D350-607-043A**Accept****\*N900040100\*****Setup****Start****\*NS1\*****Revision ID:****Stop****\*NS2\*****Item Name:** Heli-Utility-Basket (Automatic Lid Opener)**Start Date:** 7/05/12    **Start Qty:** 1.00    **\*1\*****Cust Item ID:****Required Date:** 8/10/12    **Req'd Qty:** 1.00    **\*1\*****Customer:****Reference:****Approvals:** **Process Plan:** \_\_\_\_\_**Date:** \_\_\_\_\_**Tooling:** \_\_\_\_\_**Date:** \_\_\_\_\_**Run****Start****\*NR1\*****QC:** \_\_\_\_\_**Date:** \_\_\_\_\_**SPC (Y/N):** \_\_\_\_\_**Date:** \_\_\_\_\_**Stop****\*NR2\*****Sequence ID/  
Work Center ID****Operation  
Description****Set Up/  
Run Hours****Tool ID****Tool #****Plan  
Code****Accept  
Qty****Reject  
Qty****Reject  
Number****Insp.  
Stamp**

0.00

SMB  
12-10-10

DAS

16

9-3

12/10/10

1

0.00

130

**\*130\***

QC

Quality Control

**Memo**

140

Pick Kit

0.00

12/10/10 SQ

**\*140\***

Packaging

Packaging

**Memo**

0.00

150

QC4- 100% Inspect kits for completeness

0.00

**\*150\***

QC

Quality Control

**Memo**

0.00

DAS  
12/10/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID 86589

\*86589\*

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July-05-12 1:23:22 PM

Item ID: D350-607-043A

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Stop

\*NS2\*

Start Date: 7/05/12 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 8/10/12 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

\*160\*

Packaging

Packaging

0.00

12/10/11 SP

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-607-043A

Location: BK

170

\*170\*

QC

QC21- Final Inspection - Work Order Release

0.00

12/10/11 JJ

Quality Control

Memo

0.00

12/10/11

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 1

**Work Order ID:** 86589 **Start Date:** 7/05/12 **Required Date:** 8/10/12  
**Parent Item:** D350-607-043A **Start Qty:** 1.00 **Required Qty:** 1.00  
**Parent Item Name:** Heli-Utility-Basket (Automatic Lid Opener)

**Comments:** IPP RevB: as per dwg revC DD 10.01.18 verified by:EC IPP rev:C as per ecn10-545 DD  
10.04.19 verified by:EC  
IPP Rev:D 10.10.18 remove D350-607-143 and added individual parts of D350-607-143 in DD  
verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3953-7 Spring Spacer		Manufactured	No				Each	37.0000		1			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST075			37						
				82940			7						
				85789			30						
AN310-4 NUT		Purchased	No	<u>Location</u>		110	Each	98.0000		2			
				ST344			98						
				121349			2						
				121827			96						
AN3C11A BOLT		Purchased	No	<u>Location</u>		110	Each	36.0000		2			
				ST351			36						
				119798			36						
AN3C15A Bolt		Purchased	No	<u>Location</u>		110	Each	33.0000		2			
				ST352			33						
				119973			33						
D2728-3 Dart Logo label		Manufactured	No			110	Each	0.0000		2	2	1115080	12/8/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86589

Parent Item: D350-607-043A

Start Date: 7/05/12

Required Date: 8/10/12

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Qty: 1.00

Required Qty: 1.00

D3953-11  
Gas Spring Spacer

Manufactured No

110 Each 3.0000

1

1

290895  
870895

D3953-15  
Gas Spring Bracket

Manufactured No

110 Each 17.0000

1

1

D3953-17  
Gas Spring Spacer

Manufactured No

110 Each 29.0000

1

1

D3953-3  
Gas Spring Stud, Lid

Manufactured No

110 Each 29.0000

1

1

D3953-5  
Gas Spring Stud, Base

Manufactured No

110 Each 0.0000

1

1

D3953-9  
Gas Spring Washer

Manufactured No

110 Each 17.0000

2

2

B85958 ✓  
B87539 12/18/24 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86589

Parent Item: D350-607-043A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/10/12

Start Qty: 1.00

Required Qty: 1.00

D3969-1  
Spring (Basket Lid)

Manufactured

No

110

Each

23.0000

1

*✓ 1*

MS21043-3  
Nut

Purchased

No

Location  
ST272  
73523  
84424

Loc Qty  
23  
3  
20

Loc Code

*✓ 1*

MS24665-2-12  
COTTER PIN

Purchased

No

Location  
FG  
103691  
ST301  
118077  
118614  
118686  
119758  
121255  
121708

Loc Qty  
72  
72  
1056  
2  
12  
30  
20  
103  
889

Loc Code

*✓ 2*

NAS1149C0332R  
Washer

Purchased

No

Location  
ST309  
118078  
ST297  
297  
122063

Loc Qty  
126  
126  
22  
9122  
9122  
22  
22

Loc Code

*✓ 4*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86589

Parent Item: D350-607-043A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/10/12

NAS1149C0432R

Purchased

No

110

Each

3,402.0000

2

2

Washer

Location	Loc Qty	Loc Code
----------	---------	----------

ST297	1070	
117291	70	
119124	1000	
ST298	2332	
121255	2332	

D350-607-241  
Basket Clamp Assembly

Manufactured

No

140

Each

4.0000

1

2  
385392 8/10/12

Location	Loc Qty	Loc Code
----------	---------	----------

FG022	1	
82555	1	
PKG	1	
82554	1	
PKG12	-5	
PKG13	7	
85949	2	

D2022-101  
Spacer

Manufactured

No

110

Each

144.0000

5

5  
5

D2221  
350 Basket Base

D2258-200  
Placard 200lb

Manufactured

No

87180

110

Each

0.0000

1

1

BLB 1070

Manufactured

No

110

Each

25.0000

1

1

12/8/12

Location	Loc Qty	Loc Code
----------	---------	----------

ST505	25	
81888	15	
84436	10	

1

1

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86589

Parent Item: D350-607-043A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/10/12

Start Qty: 1.00

Required Qty: 1.00

D2530

Handle Weldment

Manufactured No

110 Each 6.0000

1

1

857785

D2535

Spring

Manufactured No

110 Each 155.0000

2

✓/2

D2537

Bushing

Manufactured No

110 Each 18.0000

2

✓/2

D2931

Bumper

Manufactured No

110 Each 2,396.0000

2

✓/2

D2989-041

Basket Lid Assembly

Manufactured No

110 Each 0.0000

1

1

BL 12-10-10.

D2989-043

Basket Lid Assembly

Manufactured No

110 Each 0.0000

1

1

BL 12-10-10.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86589

Parent Item: D350-607-043A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/10/12

AN3-16A

Purchased No

110 Each 99.0000

2 *sf* 2

Bolt

Location	Loc Qty	Loc Code
ST352	99	
117441	47	
118628	1	
120986	1	
121708	50	

AN4-13A

Purchased No

110 Each 1,143.0000

2 *sf* 2

Bolt

Location	Loc Qty	Loc Code
ST357	1143	
120187	19	
120422	2	
120770	12	
121652	912	
122063	198	

AN4-22A

Purchased No

110 Each 167.0000

5 *m122416* 54

Bolt

Location	Loc Qty	Loc Code
ST359	167	
116419	49	
118628	68	
120930	50	

AN5-17A

Purchased No

110 Each 140.0000

4 *12/12/24* 0

Bolt

Location	Loc Qty	Loc Code
338	4	
121181	4	
ST338	136	
117872	34	
121541	2	
122151	100	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 86589

Parent Item: D350-607-043A

Start Date: 7/05/12

Required Date: 8/10/12

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased No

110 Each 1,288.0000

2 *SD* 2

Cherry Rivets

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST314	564	
122151	564	2
ST321	591	
111636	36	
117601	3	
118626	294	
120308	258	
WA018	133	
107939	133	

AN960JD416

NAS1149D0463J Purchased No

110 Each 29.0000

14 *SD* 14

Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST351	29	
116289	8	
119097	21	

AN960JD516

NAS1149D0563J Purchased No

110 Each 12.0000

4 *SD* 4

Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST338	12	
2612	12	

AN960JD8

NAS1149DN832J Purchased No

110 Each 0.0000

2 *SD* 2

Washer

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86589

Parent Item: D350-607-043A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/10/12

Start Qty: 1.00

Required Qty: 1.00

NAS151SH4

Purchased No

110 Each 134.0000

2 2

Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST277	134	
116169	2	2
117735	3	
118078	20	
118612	9	
120770	50	
121649	50	

MS21042L3

Purchased No

110 Each 3,324.0000

2 2

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST300	1324	
117885	32	
119017	771	2
119075	138	
121444	383	
ST317	2000	
122141	2000	

MS21042L4

Purchased No

110 Each 1,705.0000

7 1702452 12/18/24

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST300	1705	
119075	116	
121011	193	
121444	1096	
121652	300	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 86589

Parent Item: D350-607-043A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/10/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased No

110 Each 1,218.0000

4 *5* 4

Nut

*12/0/23*

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
300	500	
121652	500	
ST300	718	
108827	4	
116105	5	
116548	43	
<u>119109</u>	654	<i>4</i>
17651	4	
2937	8	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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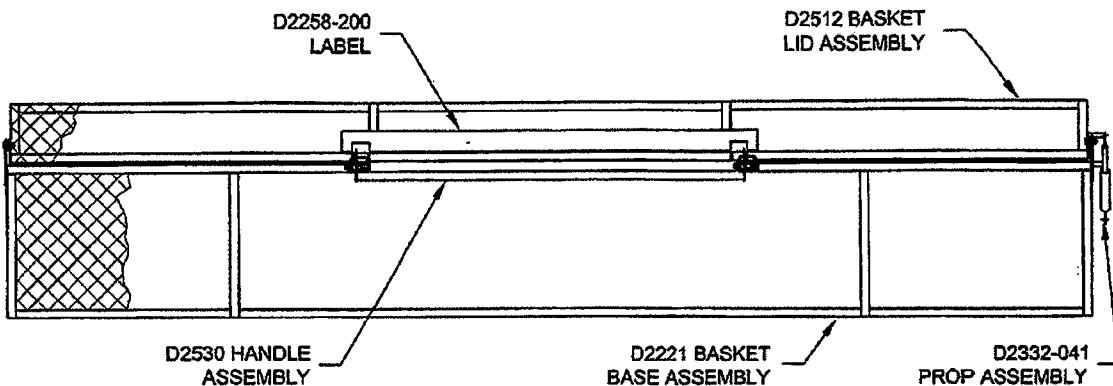
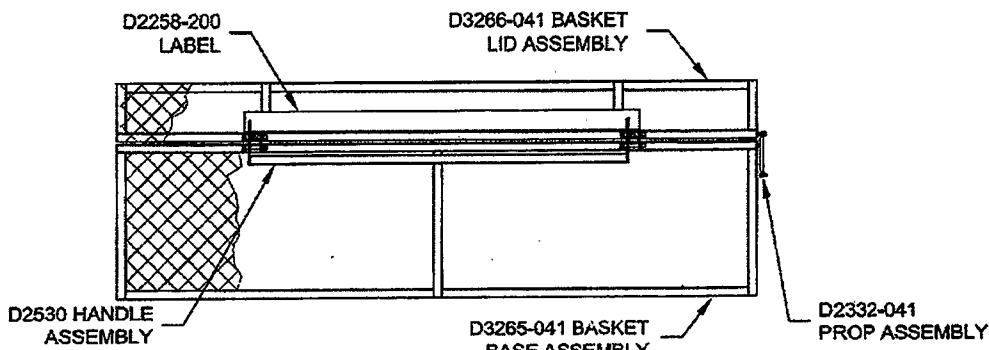
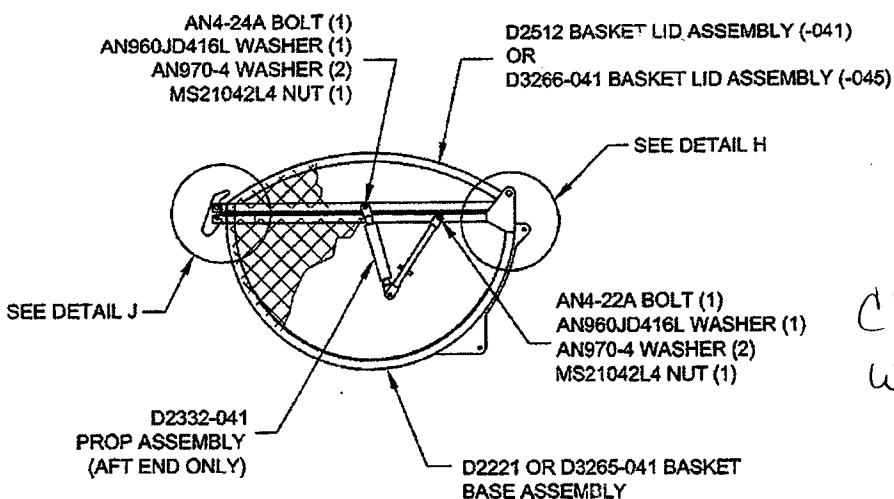
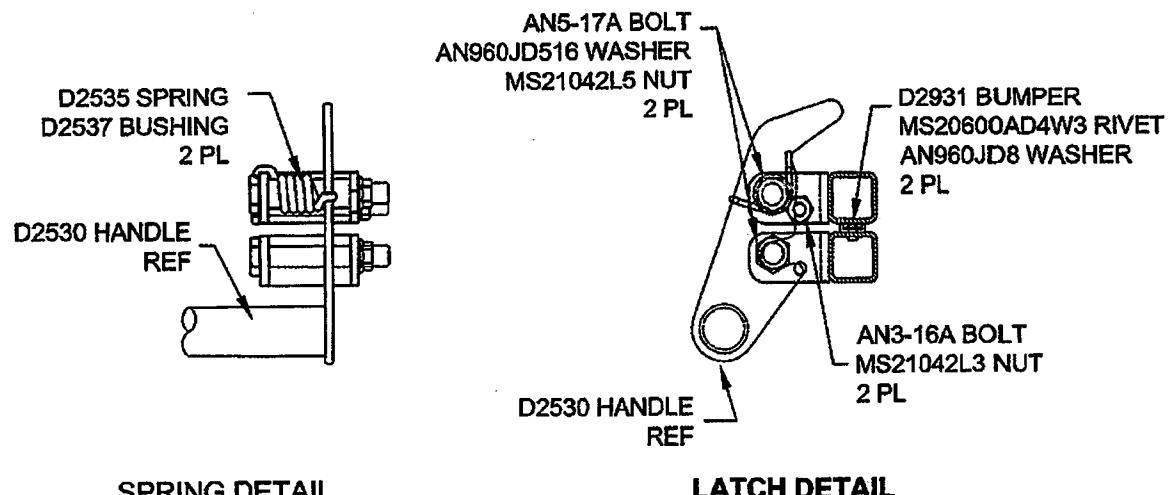
D350-607-041 HELI-UTILITY-BASKET™D350-607-045 HELI-UTILITY-BASKET™VIEW C-C  
PROP ARM DETAIL

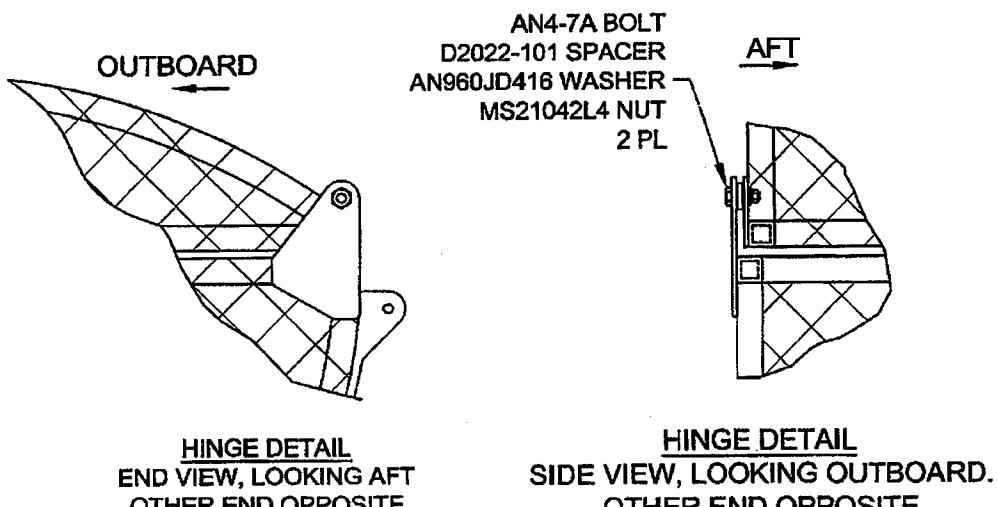
Figure 5 – Basket Replacement Parts

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DETAIL J:  
HANDLE WELDMENT

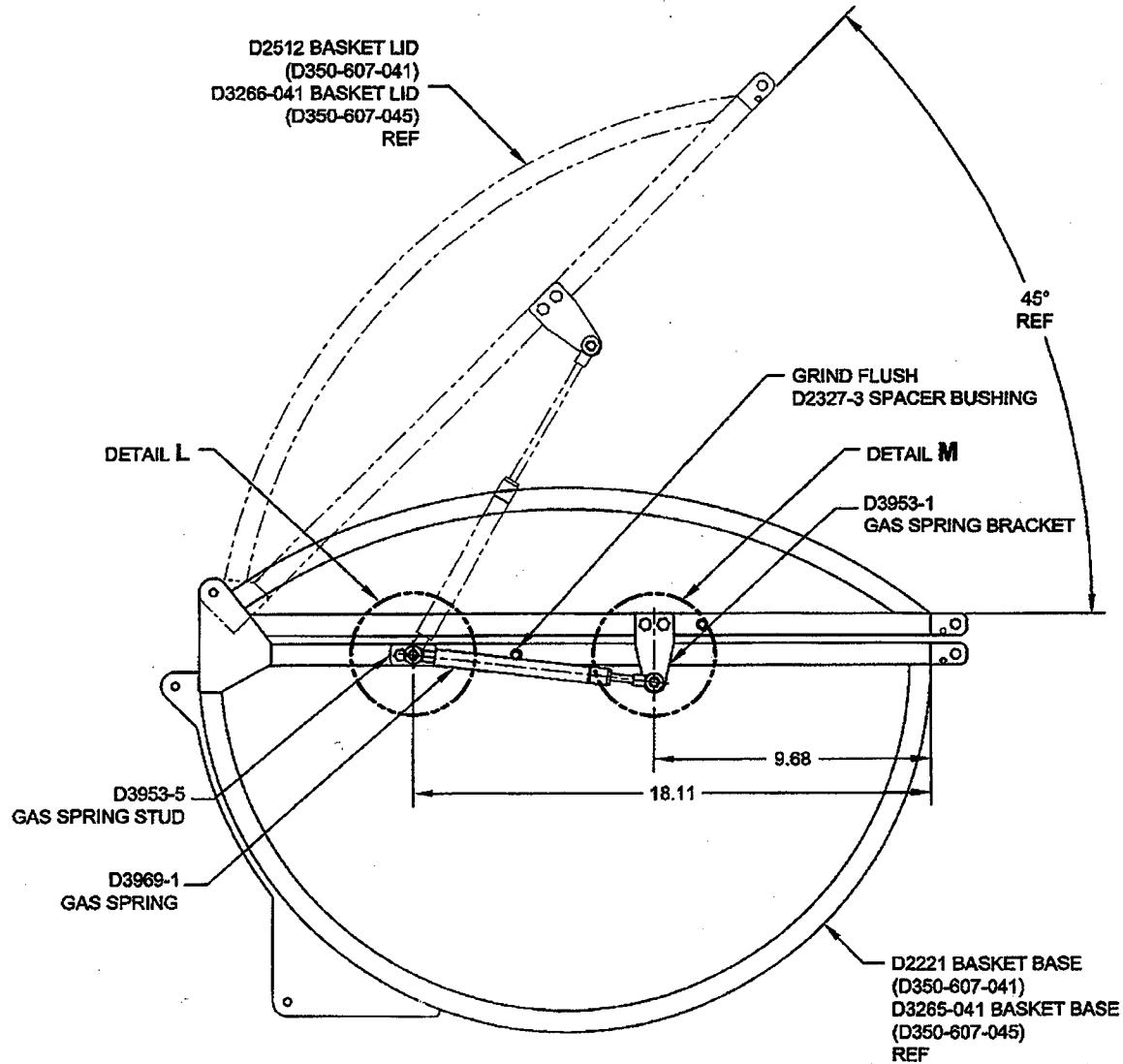


DETAIL H:  
HINGE

**Figure 7 – Basket Replacement Parts**

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**D350-607-141 AUTOMATIC LID OPENER INSTALLATION**  
(BOTH ENDS)

**D350-607-145 AUTOMATIC LID OPENER INSTALLATION**  
(1 END ONLY)

*Figure 8a – Automatic Lid Opener Installation*

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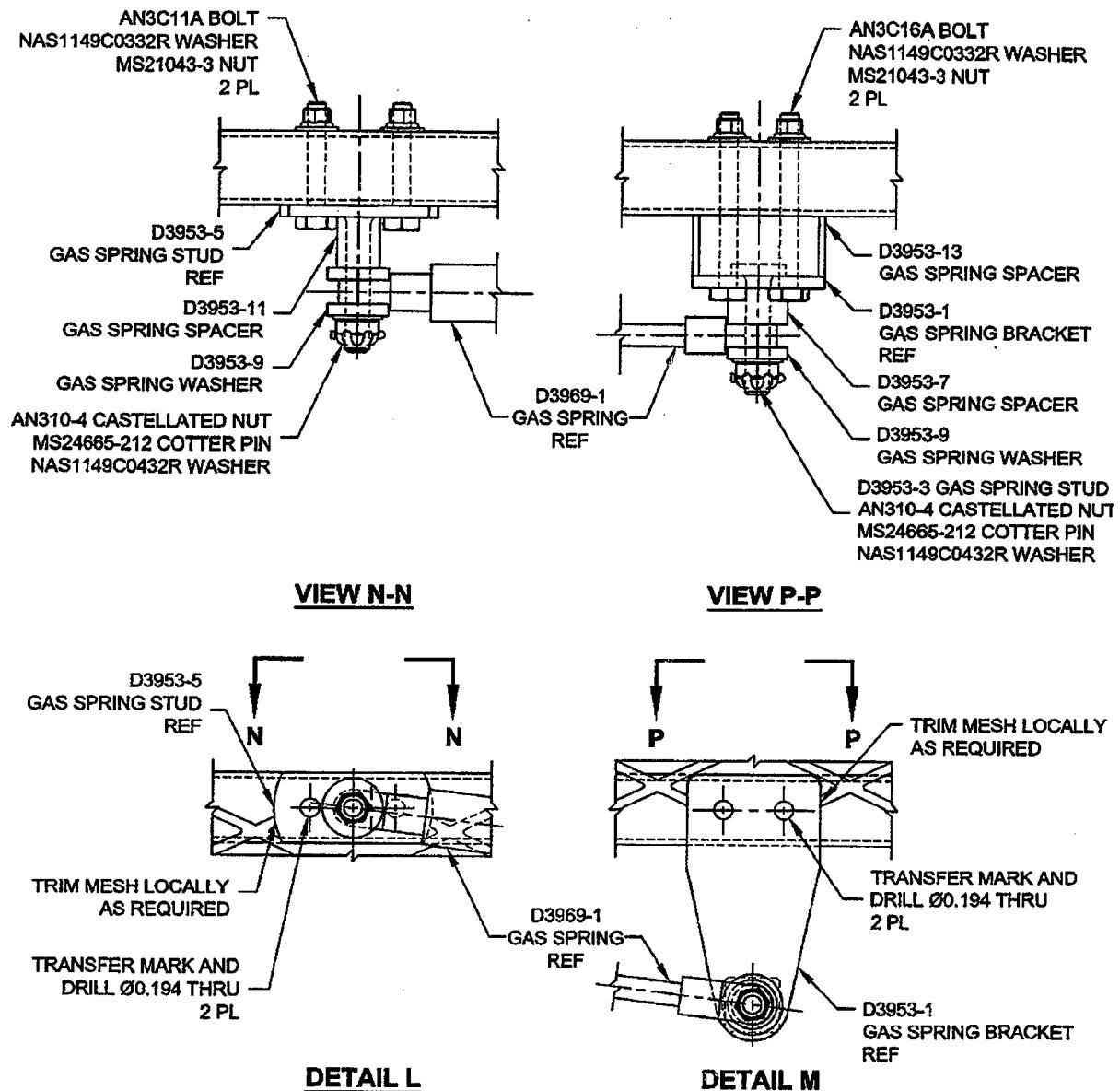
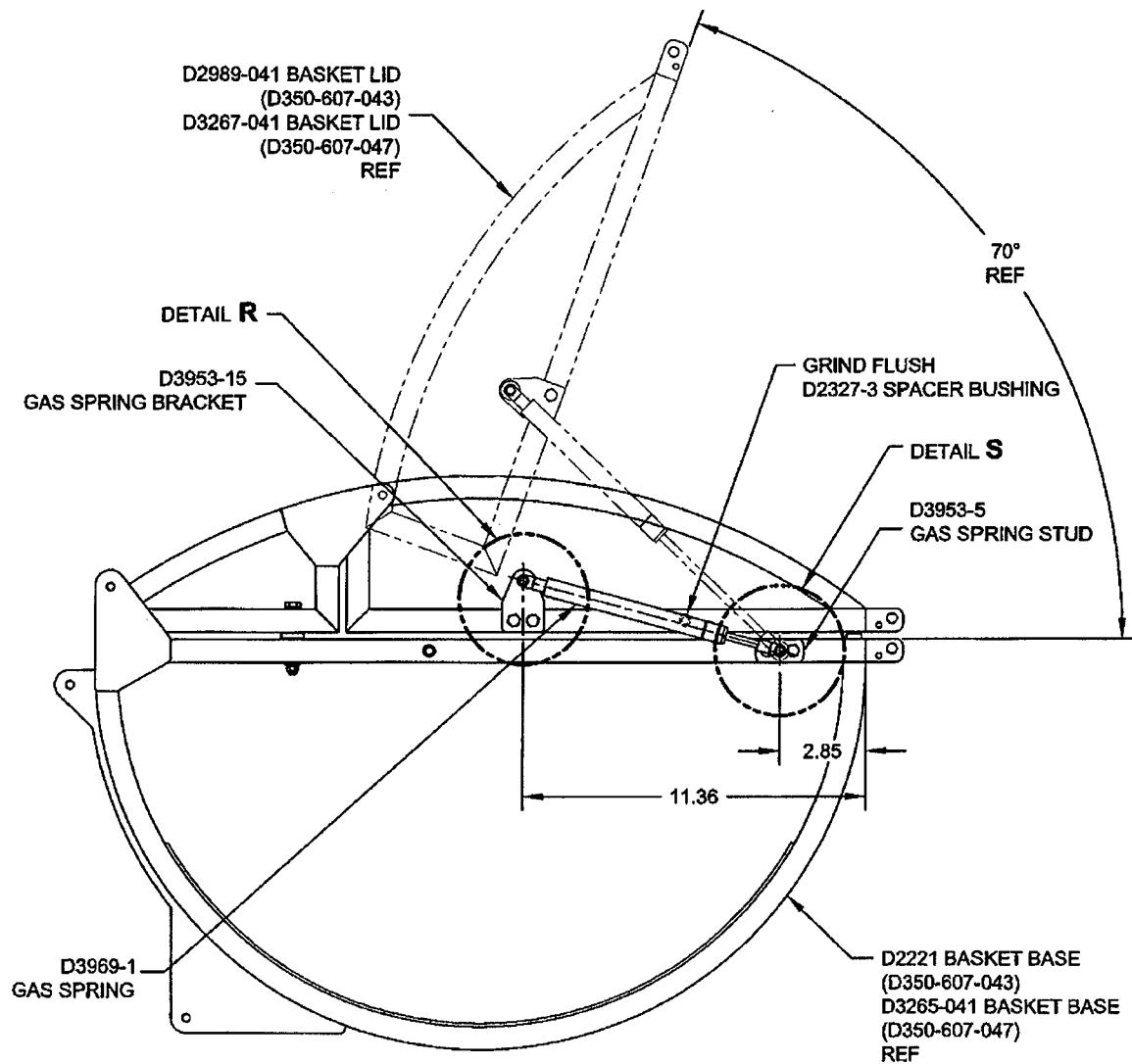


Figure 8b – Automatic Lid Opener Installation

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**D350-607-143 AUTOMATIC LID OPENER INSTALLATION**  
(1 END ONLY)

***Figure 9a – Automatic Lid Opener Installation***

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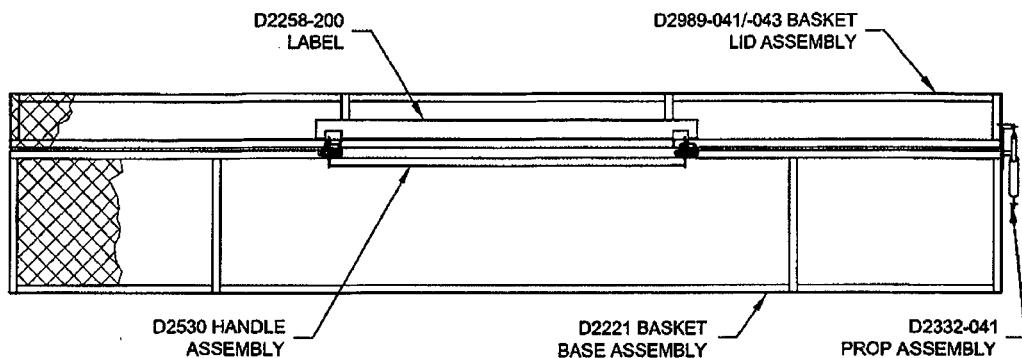
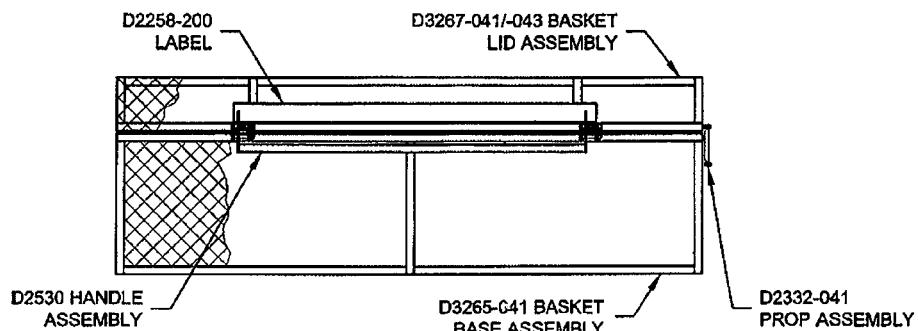
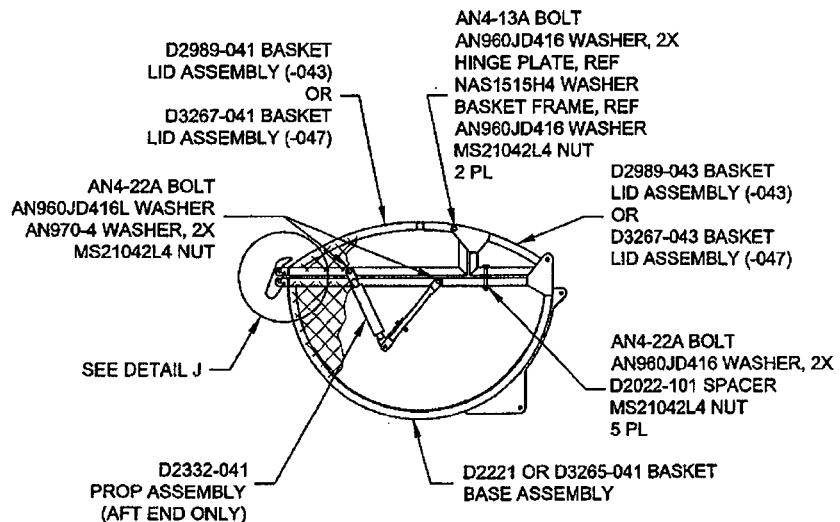
NCR: Yes / No

DQA: Date:

## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____ Part No. _____ NCR No. _____				<b>DISPOSITION</b> Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		<b>AGAINST DEPARTMENT/PROCESS</b> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>														
Root Cause		Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description		Sign & Date	Verification	QC Inspector								
Doc/Data																				
Equip/Tooling																				
Operator																				
Material																				
Setup																				
Other																				
Process																				
Supplier																				
Training																				
Unapproved																				
<b>FAULT CATEGORY</b>																				
<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube					<table border="0"> <tr> <td colspan="2" style="text-align: center;"> <b>General</b>  <input type="checkbox"/> Bend  <input type="checkbox"/> BOM/Route  <input type="checkbox"/> Broken/Damaged  <input type="checkbox"/> Burrs  <input type="checkbox"/> Contamination  <input type="checkbox"/> Countersink  <input type="checkbox"/> Cut Too Short  <input type="checkbox"/> Drill Holes  <input type="checkbox"/> Drawing  <input type="checkbox"/> Finish  <input type="checkbox"/> Folio       </td> <td colspan="2" style="text-align: center;"> <input type="checkbox"/> Grain  <input type="checkbox"/> Hardware  <input type="checkbox"/> Inspection Incomplete  <input type="checkbox"/> Instructions Incomplete/Unclear  <input type="checkbox"/> Maintenance  <input type="checkbox"/> Mislabeled  <input type="checkbox"/> Misread  <input type="checkbox"/> Offset  <input type="checkbox"/> Out of Calibration  <input type="checkbox"/> Out of Sequence  <input type="checkbox"/> Outside Dimensions       </td> <td colspan="2" style="text-align: center;"> <input type="checkbox"/> Ovalized  <input type="checkbox"/> Over/Under tolerance  <input type="checkbox"/> Part Incorrect  <input type="checkbox"/> Part Lost/Missing  <input type="checkbox"/> Part Moved  <input type="checkbox"/> Positioned Wrong  <input type="checkbox"/> Power Loss/Surge       </td> <td colspan="2" style="text-align: center;"> <input type="checkbox"/> Pressure/Forced  <input type="checkbox"/> Temperature/Cure  <input type="checkbox"/> Weld  <input type="checkbox"/> Wrong Stock Pulled       </td> </tr> </table>								<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio		<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions		<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	
<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio		<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions		<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled														

**D350-607-043 HELI-UTILITY-BASKET™****D350-607-047 HELI-UTILITY-BASKET™****VIEW C-C**  
**PROP ARM DETAIL*****Figure 6—Basket Replacement Parts***

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Date: 10.03.10

NCR: Yes / No

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No. _____ NCR No. _____		<input type="checkbox"/> Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update	<input type="checkbox"/> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab	<input type="checkbox"/> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite	<input type="checkbox"/> Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier	<input type="checkbox"/> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other			
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									
FAULT CATEGORY									
<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions					
				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Other					